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I used the *Six Sigma Handbook* as a textbook for Six Sigma Black Belt certification. My first comment will be that this book is NOT an easy read by any stretch of the imagination. It is nearly 500 pages of very dense and complex material. This is definitely not appropriate for anyone who simply wants an overview of the basic concepts of Six Sigma.

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Six Sigma - Wikipedia

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Six Sigma (6?) is a set of techniques and tools for process improvement. It was introduced by American engineer Bill Smith while working at Motorola in 1986. Jack Welch made it central to his business strategy at General Electric in 1995. A six sigma process is one in which 99.99966% of all opportunities to produce some feature of a part are statistically expected to be free of defects.

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