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control (Chapter 11),
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adjustment techniques (Chapter 12). Some of this material is at a higher level than Part III, but much of it is accessible by advanced undergraduates or first-year graduate students. This material forms the basis of a second course in statistical quality control and improvement for this audience.

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objective of statistical
quality control (SQC) is
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Montgomery, D.C.
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GOALS When you have completed this chapter, you will be able to: □

Discuss the role of quality control in production and service operations □ Define and understand the terms chance cause, assignable

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cause, in control, out of
control, attribute, and
variable □ Construct and
interpret a Pareto chart

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7). Since the early 1900s, statistical methods have been used to control and improve quality. In the Introduction to Statistical Quality Control, 7th ed., by

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Montgomery, methods applicable in the key areas of process control, design of experiments, and acceptance sampling are presented.

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Chapter

Although we provide an overview of each

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statistical quality tool introduced in this book, we refer the reader to Prof. Montgomery's Introduction to Statistical Quality Control for detailed discussions on theory and concepts. We also assume a familiarity with the basic functions of JMP, such as

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