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For metal castings with internal geometry cores are used. A core is a replica, (actually an inverse), of the internal features of the part to be cast. Like a pattern, the size of the core is designed to accommodate for shrinkage during the metal casting operation. Unlike a pattern, a core remains in the mold while the metal is being poured.

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Casting Process in which molten metal flows by gravity or other force into a mold where it solidifies in the shape of the mold cavity The term casting also applies to the part made in the process Steps in casting seem simple: 1. Melt the metal 2. Pour it into a mold 3. Let it freeze

Metal Casting Process - Manufacturing

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