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**Okuma MC3VA Z axis ballscrew - CNC**

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*tell me how I can do with my machine, please?*

**OKUMA MC-3VA CNC VERTICAL MACHINING CENTER**

*My Okuma MC3VA VMC with OSP500M-G operating system is experiencing clunky operation and often becomes stuck in the Z axis operation resulting in a "Dif Over" alarm. I'm looking for advice or instructions on adjusting or replacing the Z axis ballscrew assembly.*

*Since I have been unable to obtain the proper manual, if anyone has instructions on this procedure that they could share with me it*

*...*

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*Okuma MC3VA Z axis ballscrew - Practical Machinist*

*My 1987 Okuma MC3VA vertical CNC milling machine has an OSP500M-G operating system.*



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*... Sometimes will stick in a Z position and stop a program because it can't move/ proceed until put in manual mode and jogged in Z out of this position. Many folks are telling me this is characteristic of a faulty ball screw assy.*

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*Okuma MC3VA Z axis ball screw - Practical Machinist*

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