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ICRI Surface Finish  
Comparators as  
CSP1-CSP9 - KTA  
Gage

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any responsibility for the specification of concrete repair methods, materials, or practices.

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ICRI guidelines. In 1997, the International Concrete Repair Institute (ICRI), Des Plaines, Ill., first

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published "Guideline  
Number 03732:

Selecting and  
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Surface Preparation for  
Sealers, Coatings, and  
Polymer Overlays,"  
which was reapproved  
in 2002.

GUIDELINE  
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#### PREPARATION

ICRI is the center for repair leadership, supporting a profession built on science and craftsmanship—making the built world safer and last longer. The International Concrete Repair Institute (ICRI), the only association in the concrete industry devoted solely to repair and restoration,

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Profile  
publishes a bimonthly magazine and technical guidelines for concrete repair, and cosponsors the World of Concrete.

Surface Preparation|  
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This concrete surface dimension is defined pictorially and through physical samples in the ICRI Technical

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Guideline No 03732,  
and is expressed as a  
Concrete Surface  
Profile number (CSP  
1-9). \_ Polymer coating  
and sealing  
applications from 4 to  
15 mils in thickness, the  
surface profile shall be  
CSP 2, or 3, typically

CLEMTEX

ICRI Surface Finish

Comparators Assess the

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### Concrete Surface Profile

relative roughness of concrete using this set of 9 rubber placards.

The placards identified as CSP1-CSP9 are also used to inspect

prepared surfaces

according to the ICRI

Technical Guideline

No. 03732, "Selecting

and Specifying

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Polymer Overlays."  
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protection.

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PREPARATION  
Winkler is a past Chair of ICRI Committee 310, Surface Preparation, and was one of the principal authors of ICRI Technical Guideline No. 310.3, "Guide for the Preparation of Concrete Surfaces for Repair Using Hydrodemolition Methods." Winkler has

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served on the ICRI  
Technical Activities  
Committee and was  
recently named an  
ICRI Fellow.

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These Concrete Surface  
Profiles were developed  
by the International  
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Institute (ICRI), are

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divided into ten classifications (CSP 1-10) of surface textures based on the average distance from the peaks of the surface to the valleys.

Bulletin 11 Concrete  
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(set of 10) Series: 310

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the preparation of  
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methods

Surface Preparation of  
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### Profile eBook

Because this guide is specific to floor moisture problems and solutions, refer to the most current editions of both ACI 302.1R, "Guide for Concrete Floor and Slab Construction," and ACI 360R, "Design of Slabs-on-Ground," for general information.

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Concrete Surface  
Preparation & Profiles  
- Cemstone

This dimension is defined pictorially and through physical samples in the ICRI Technical Guideline No 03732, and is expressed as a Concrete Surface Profile number (CSP 1-9). For General Polymers coating and

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## Concrete Surface Profile

sealing applications from 4 to 15 mils in thickness, the surface profile shall be CSP 1, 2, or 3, typically accomplished through decontamination of the concrete surface as defined in 3. above, followed by acid etching, grinding, or light shotblast.

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### Concrete Surface

Shot Blast, Inc.

### Profile

termine soundness of the concrete, including lightly scratching a concrete surface with a screwdriver, file, or pocket knife; lightly striking the concrete with the edge of a hammer head; and dragging a chain across horizontal concrete.<sup>2</sup>

ICRI No. 210.3

(formerly 03739) and

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ASTM C 1583 quantify  
the soundness of the  
con-

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Institute (ICRI) has  
created a technical  
guideline #03732,  
"Selecting and

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#### Concrete Surface Profile

specifying concrete surface preparation for sealers, coatings, and polymer overlays." This guideline provides concrete surface profiles of CSP 3 to 9 which are used under the following conditions. For coating applications from 4-5 mils in thickness, the surface profile shall be a CSP 3. This is known

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as a light shotblast.

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which are used under  
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