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Users must also observe the safety precautions related to the machine, as described in the relevant manual supplied by the machine tool builder. Before checking the operation of the machine, take time to become familiar with the manuals provided by the machine tool builder and FANUC. Contents

FANUC CNC systems and solutions

Fanuc 31i-A5 4-Axis CNC Control, Tsudakoma RNA-200R Programmable Rotary Table, 21 Station Automatic Tool Changer, BT30 Big Plus Spindle Taper, Side Machine Cover, Coolant Pumps and Tank, Coolant Filters, RS232 Port, Machine and Control Manuals

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5-AXIS MACHINING FUNCTIONS Scope of the Document This document is a collection of Technical Reports, Specifications and content from manuals that was officially released by FANUC. The source documents are listed in the Appendix. Only functions for 30i and 31i-A5 are described. There might be differences to 16i / 18i-A5.

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