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You Asked, We Answered: Custom Macro B : Modern Machine Shop

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The next several lessons in the tutorial stand together as a Mini-Tutorial on Macro Programming and Fanuc Macro B. In many ways, Macro Programming is the highest level of G-code Programming. It offers the most flexibility and the greatest potential power of any of the G-Code Programming Techniques. Without Macro Programming, G-Code is not really a full fledged computer language, it's more a recording of a series of manual steps.

FANUC Drives & Motors

Improve CNC Productivity with Parametric Programming Mike Lynch - CNC Concepts, Inc. - 847-639-8847 - lynch@cncci.com ... Introduction to parametric programming (FANUC Custom Macro) Five application categories ... Improve CNC Productivity with Parametric Programming

Parameterized Programming: Macro Variables for Fanuc

With newer FANUC controls, if you find a display screen soft key labeled MAC VAR, press it. If the display shows a series of variables (such as #1, #2, #3 and so on), the machine has custom macro B. If you can't find this soft key, try inputting and executing the command using manual data input (MDI): #100 = 1

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