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DEUTZ BFM 1013 For
generator sets 81 - 225
kW | 109 - 302 hp at
1500/1800 min-1|rpm
EU Stage II / US EPA
Tier 2 TECHNICAL

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DATA Engine type
BF4M 1013 EC BF4M
1013 FC BF6M 1013
EC BF6M 1013 FC No.
of cylinders 4 4 6 6

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REPAIR YOUR
TRACTOR ENGINE.

chapter 1 Specification
data / Key to symbols
Specification data .
Schematic for valve
clearance adjustment

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* Ambient temperature

>50 °C; BF4M 1013 E

38 °C Engine types

BF4M 1012 E BF4M

1012 EC BF4M 1013 E

BF4M 1013 E BF4M

1013 EC B Number of

cylinders 4 4 4 4 4

Bore/Stroke mm 94/115

94/115 108/130 108/130

108/130 Displacement l

3.19 3.19 4.76 4.76 7.15

Compression ratio 17.5

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17.5 19.0 19.0 19.0 19.0
Power ratings for Pump
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are designed for a large number of applications. Consequently, a wide range of variants are offered to meet the requirements of specific cases. ... Page 22

Engine Description 2.2

Engine Illustrations

2.2.9 Starter Side Unit

Engine BF4M 1013 EC

1 Coolant filler neck

with cap 2 Expansion ...

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Description 2.2 Engine
Illustrations 2.2.9
Starter Side Unit Engine
BF4M 1013 EC 1
Coolant filler neck with
cap 2 Expansion tank 3
Vent line from cylinder
head to expansion tank
4 Coolant line from
engine crankcase to
engine fluid radiator 5
...

1012 E/1013 E - Diesel

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