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***Dragging up an old post while looking for an answer. Initial qualification is valid for 2 years. 4.2.3.2 Extended Validity. Qualification of a process may be extended indefinitely provided an auditable record is maintained from the date of the initial qualification that verifies that the welder/welding operator has used the process within a six month period to weld applications normally welded ...***

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**Abstract This specification provides the general welding requirements for welding aircraft and space hardware. It includes but is not limited to the fusion welding of aluminum-based, nickel-based, iron-based, cobalt-based, magnesium-based, and titanium-based alloys using electric arc and high energy beam processes.**

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