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Residential Sheet Metal Guidelines

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Calculator Notes and Assumptions. Calculator is based on Chapter 1 of SMACNA's Architectural Sheet Metal Manual 7th Edition (ASMM). Rainfall Wizard is based on Table 1-2 Rainfall Data and Drainage Factors, Page 1.2-1.3 of the Architectural Sheet

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History of Architectural Metals First used by the ship building industry—lead used in the 1500s with rolled copper use starting in late 1600s New York City Hall used copper for roofing circa 1764 A copper roof was used on the rebuilt Old Senate Chamber in 1819; replaced in a 1900 renovation

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You can find a local SMACNA contractor using the online member list at <http://www.smacna.org> for specific technical and design assistance. Architects can use elements from this manual as a guide in developing an architectural sheet metal section of their project specifications. Direct reference to this manual by figure or detail number is encouraged.

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