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API 1104 - REQUESTS FOR INTERPRETATION

The requirements for fillet welds in the main body of API Std 1104 should be applied to in-service welds that contact the carrier pipe, except for the alternative/ additional requirements specified in this appendix. For in-service welding, where discrepancies exist between this appendix and the main body, the appendix should govern.

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This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen and, where applicable, covers welding on distribution systems. It

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applies to both new construction and in-service welding.

API 1104:2005 WELDING OF PIPELINES AND RELATED FACILITIES . . .

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